

Alloy Steels, Nickel and Cobalt Alloys

| Dean Group No | Specification BS3146 PT2 1975 | Grade | Type of Steel | Composition % MAX | | | | | | | UTS MIN N/mm2 | 0.2% PS MIN N/mm2 | Hardness MIN HB | Comparable Specifications | | | | Typical Applications |
|---------------|-------------------------------|-------|---------------------------------------|-------------------|-----|----|--------|------|----|----|---------------|-------------------|-----------------|---------------------------|------|-----------|---------|---|
| | | | | C | Si | Mn | Ni | Cr | Mo | Co | | | | EN | AISI | Werkstoff | BS 970 | |
| | ANC 1 | A | 13% Cr2% Ni Martensitic Steel | 0.15 | 1.2 | 1 | 1 | 13.5 | | | 540 | 340* | 152 | 56A | 403 | 1.4008 | 410 S21 | A. Gas, chemical and petroleum industries; high ductility engineering fittings, golf club heads. |
| N06 | | B | | 0.2 | 1.2 | 1 | 1 | 13.5 | | | 620 | 415* | 183 | 56B | 420 | 1.4027 | 420 S29 | B. Heat resistant parts not subject to high stresses. |
| N07 | | C | | 0.3 | 1.2 | 1 | 1 | 13.5 | | | 695 | 435* | 201 | 56C | 420 | | 420 S37 | C. Cutting blades, pump and steam turbine parts. |
| N08 | ANC 2 | | 18%Cr2% Ni Martensitic steel | 0.25 | 1 | 1 | 3 | 20 | | | 850 | 630* | 248 | 57 | 431 | 1.4059 | 431 S29 | Pump and valve parts; highly stressed aircraft and general engineering fittings. |
| N12 | ANC 3 | A | 18% Cr 10% Ni Austenitic steels | 0.12 | 2 | 2 | 12 | 20 | | | 460 | 200 | | 58A | 304 | 1.4312 | 302 S25 | A. Chemical, pharmaceutical textile, dairy and oil industries. e.g. pump and valve parts. B. Exhaust systems and marine fittings to a certain extent. Corrosion/acid resistant parts not heat-treated after welding. |
| N13 | | B | | 0.12 | 2 | 2 | 12 | 20 | | | 460 | 200 | | 58F | 347 | 1.4552 | 347 S17 | |
| N17 | ANC 4 | A | 18% Cr 11% Ni 3% Mo Austenitic steels | 0.08 | 1.5 | 2 | 14 | 20 | 4 | | 500 | 210* | | 58J | 317 | 1.4408 | 317 S16 | In the chemical and processing industries e.g. valves and pumps handling acids at high temperatures and also chlorides and salts. |
| | | B | | 0.08 | 1.5 | 2 | 10 min | 20 | 3 | | 500 | 210* | | 58H | 316 | 1.4408 | 316 S16 | |
| | | C | | 0.12 | 1.5 | 2 | 10 min | 20 | 3 | | 500 | 210* | | 58H | 318 | 1.4581 | 320 S17 | |
| | ANC 5 | A | Ni-Cr steels | 0.5 | 3 | 2 | 22 | 27 | | | | | | | 310 | 1.4843 | 310 S24 | Furnace parts, salt and lead baths. |
| | | B | | 0.5 | 3 | 2 | 46 | 25 | | | | | | | 330 | 1.4865 | | |
| | | C | | 0.75 | 3 | 2 | 65 | 20 | | | | | | | | 2.4867 | | |
| | ANC 6 | A | Cr-Ni steels | 0.3 | 2 | 1 | 15 | 25 | | | 460 | | | | 309 | 1.4837 | | Heat treatment parts and super-heaters, welding fixtures. High temperature castings. Nozzle guide vanes for gas turbines. |
| | | B | | 0.3 | 2 | 1 | 15 | 25 | | | 460 | | | 55 | | | | |
| | | C | | 0.15 | 2 | 1 | 18 | 25 | | | 460 | | | | | | | |

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| | | | | C | Si | Mn | Ni | Cr | Mo | Co | | | | EN | AISI | Werkstoff | BS 970 | |
| | ANC 8 | | Ni-base 20% Cr 0.4% Ti alloy | 0.15 | 1 | 1 | rm | 22 | | | | | | | 2.463 | ~ | Furnace parts. | |
| | ANC 9 | | Ni-base 20% Cr 2.5% Ti, 1.2% Al alloy | 0.1 | 1 | 1 | rm | 22 | | 2 | | | | | 2.4631 | ~ | Diesel engine pre-combustion chambers, gas turbine parts. | |
| | ANC 10 | | Ni-base, 20% Cr, 16.5% Co, 2.4% Ti. 1.3%Al alloy | 0.13 | 1 | 1 | rm | 21 | | 18 | | | | | 2.4632 | ~ | Turbine and turbocharger rotors. | |
| | ANC 11 | | Ni-base, 21% Cr, 10% Co, 10% Mo alloy | 0.4 | 0.45 | 0.5 | rm | 23 | 11 | 11 | | | | | | | Gas turbine stator blades | |
| | ANC 13 | | Co-base, 26% Cr 10% Ni, 7% W alloy | 0.55 | 1 | 1 | 11.5 | 26.5 | | rm | | | | | 2.4966 | | Impellers, hot metal dies and valve components. | |
| | ANC 14 | | Co-base, 27% Cr 5.5% Mo, 2.7% Ni alloy | 0.3 | 1 | 1 | 3.75 | 29 | 6 | rm | 650 | 450 | | | 2.4979 | | Impellers, gas turbine components and valve components for high temperature service. | |
| | ANC 15 | | Ni-base, 28% Mo alloy | 0.12 | 1.2 | 1.2 | rm | | | 30 | | | | | 2.4482 | | Chemical and petroleum plant components and pickling equipment. | |
| | ANC 16 | | Ni-base, 17% Mo 16.5% Cr, 4.5% W alloy | 0.15 | 1.2 | 1.2 | rm | 17.5 | 18 | | | | | | 2.4537 | | Chemical and petroleum plant components. | |
| | ANC 17 | | Ni-base, 9% Si 3% Cu alloy | 0.12 | 10 | 1.2 | rm | | | 4 | | | | | 2.4566 | | Chemical and petroleum plant components. | |

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|---------------|-------------------------------|-------|--|-------------------|------|------|-----|------|------|------|---------------|-------------------|-----------------|---------------------------|--------|-----------|--------|---|
| | | | | C | Si | Mn | Ni | Cr | Mo | Co | | | | EN | AISI | Werkstoff | BS 970 | |
| | ANC 18 | A | Ni-base, 31% Cu, Si alloys | 0.3 | 1.5 | 1.5 | rm | | | | 34 | | | | | 2.4360* | | Power plant, marine equipment, chemical and process industry components |
| | | B | | 0.15 | 3 | 1.5 | rm | | | | 34 | | | | | | | |
| | | C | | 0.15 | 4.5 | 1.5 | rm | | | | 34 | | | | | | | |
| | ANC 19 | | Ni-base, 20% Cr, 7% Nb, 6% Mo, 3% Fe, 3% W alloy | 0.06 | 0.4 | 0.5 | rm | 21 | 6.5 | 0.2 | 2 | | | | | | | Diesel engine combustion chamber inserts. |
| N09 | ANC 20 | A | 14% Cr, 5% Ni, 2% Cu, 1% Mo steels | 0.07 | 2 | 1 | 6 | 15.5 | 2.5 | 3.5 | | 950 | 800 | | | | | Marine applications where high strength and good corrosion resistance are required. |
| | | B | | | | | | | | | 3.5 | | | | | | | |
| N10 | ANC 21 | | 26% Cr, 5% Ni, 2% Cu, 2% Mo steel | 0.05 | 0.75 | 0.75 | 6 | 27 | 2.25 | 3.25 | | 700 | 500 | | | | | Marine applications. |
| L11 | ANC 22 | A | 16%Cr 4%Ni 3%Cu | 0.06 | 1 | 0.7 | 4.6 | 16.7 | | | 3.5 | 1230 | 1030 | | 17/4PH | | 1.4549 | Precipitation hardening steel with good mechanical strength, such as valve seats. |
| | | B | | | | | | | | | | 1030 | 895 | | | | | |
| | | C | | | | | | | | | | 900 | 830 | | | | | |

Where indicated thus, 0.2% Proof Stress values are for information only

~ Registered trade mark and / or proprietary alloy. Similar material

* Residuals.

Please note The Dean Group do not guarantee the above information, please use for reference purposes only.

Ref Sales Pack / Cast material Tables.